



Technical Bulletin
Soldering and Fluxing "Low Lead" Brass Material Products
(3/2012)

All Oatey fluxes can be used to solder "low lead" brass material products. Based on our internal testing, we have determined that H2O-95 Water Soluble Tinning Flux performs the best of all the Oatey fluxes.

Oatey recommends that the installers use 120-grit (or coarser) sandpaper in the application to clean the material surfaces, and ensure that heat is applied consistently during the soldering to the impacted surfaces.

We recommend that only Oatey "Lead Free" Plumbing Solder products be used when soldering "low lead" brass material products.

Should you have further questions regarding soldering and fluxing "low lead" brass material products, please consult your Oatey Representative or contact Oatey Technical Support at 1-800-321-9532.